CITGO Blend-Kote wax-base hot melt products are a highly fortified blend of various waxes and additives that give excellent performance on folding cartons. These custom blends offer vapor barrier, slip, scuff and grease resistance. They are also recommended for heavy duty, high humidity packaging applications where transit, transshipment or storage times are long.

All products are available in 2,000 pound palletized cartons. Liquid bulk deliveries are also available in tank trucks or tank cars.

**BLEND-KOTE 100**
This composition exhibits excellent qualities for coating corrugated boxes used in the packaging of furniture, appliances, and many meat and produce products. The composition is especially formulated to be compatible with both EVA and polyethylene formulations. Recommended application temperatures are 240-260°F.

**CC-10**
A premium grade hot melt for “the tough jobs”. A product that is selected by many poultry and meat box manufacturers. Excellent scoreline flexibility and high gloss on corrugated board. Recommended application temperatures are 250-270°F.

**BLEND-KOTE 555**
A high viscosity premium grade wax with good machine operating characteristics, high resistance to blocking and abrasion, along with a good gloss. This heavy-duty hot melt can be used for all applications and offers excellent performance on corrugated board. Recommended application temperature of 260-280°F.

**BLEND-KOTE 467**
Used in wet service applications such as poultry, meatpacking and produce. A heavy duty hot melt that offers all around performance on corrugated board. Recommended application temperatures are 240-260°F.

### Typical Properties

<table>
<thead>
<tr>
<th></th>
<th>BK-100</th>
<th>BK-467</th>
<th>CC-10</th>
<th>BK-555</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drop point, °F</td>
<td>160 min.</td>
<td>160 min.</td>
<td>160 min.</td>
<td>160 min.</td>
</tr>
<tr>
<td>Color, D1500</td>
<td>2.5 max.</td>
<td>2.5 max.</td>
<td>2.5 max.</td>
<td>2.5 max.</td>
</tr>
<tr>
<td>Viscosity @ 250° F, cPs</td>
<td>200-250</td>
<td>190-290</td>
<td>350-450</td>
<td>425-630</td>
</tr>
</tbody>
</table>

The above products are CITGO's general applications curtain coating waxes. There are additional products, or CITGO can design blends for specific customer applications. Above products meet FDA requirements listed in CFR 21 175.105, 176.170 and 176.180.

For additional information, or to place an order, contact:

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Lubes & Specialty Products
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