

CITGO 85 Neutral Material Safety Data Sheet

CITGO Petroleum Corporation P.O. Box 4689 Houston, TX 77210

MSDS No.

627003001

Revision Date

9/15/2009

IMPORTANT: This MSDS is prepared in accordance with 29 CFR 1910.1200. Read this MSDS before transporting, handling, storing or disposing of this product and forward this information to employees, customers and users of this product.

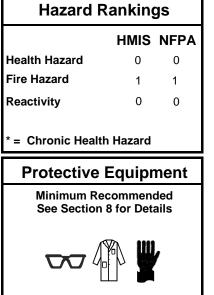
Emergency Overview

Physical State Liquid. Color

Clear to light amber. Odor

Mild petroleum odor

CAUTION: Harmful or Fatal if Swallowed - Can enter lungs and cause damage. If swallowed, do not induce vomiting. Spills may create a slipping hazard.



SECTION 1. PRODUCT IDENTIFICATION

Trade Name	CITGO 85 Neutral	Technical Contact	(800) 248-4684
Product Number	627003001	Medical Emergency	(832) 486-4700
CAS Number	Mixture.	CHEMTREC Emergency (United States Only)	(800) 424-9300
Product Family	Base oil		
Synonyms	Paraffinic Base Oil; CITGO SAP Product Code No.: 627003	3001	

SECTION 2. COMPOSITION

Component Name(s)

Distillates, petroleum, solvent-refined light paraffinic

CAS Registry No. 64741-89-5

Concentration (%) 100

SECTION 3. HAZARDS IDENTIFICATION

Also see Emergency Overview and Hazard Ratings on the top of Page 1 of this MSDS.

Major Route(s) of Entry Skin contact.

Signs and Symptoms of Acute Exposure

Inhalation	No significant adverse health effects are expected to occur upon short-term exposure.
Eye Contact	This product can cause transient mild eye irritation with short-term contact with liquid sprays or mists. Symptoms include stinging, watering, redness, and swelling.
Skin Contact	This material can cause mild skin irritation from prolonged or repeated skin contact. Injection under the skin can cause inflammation and swelling. Injection of pressurized hydrocarbons can cause severe, permanent tissue damage. Initial symptoms may be minor. Injection of petroleum hydrocarbons requires immediate medical attention.

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Ingestion	Ingestion can cause mild irritation to the digestive tract or cause a laxative effect. Because of the low viscosity of this material, this material can enter the lungs directly by aspiration (e.g., during swallowing or vomiting). If aspirated into the lungs, this material can cause severe lung damage or death.
Chronic Health Effects Summary	This product contains a petroleum-based mineral oil. Prolonged or repeated skin contact can cause mild irritation and inflammation characterized by drying, cracking, (dermatitis) or oil acne. Repeated or prolonged inhalation of petroleum-based mineral oil mists at concentrations above applicable workplace exposure levels can cause respiratory irritation or other pulmonary effects.
Conditions Aggravated by Exposure	Disorders of the following organs or organ systems that may be aggravated by significant exposure to this material or its components include: Skin
Target Organs	May cause damage to the following organs: skin.
Carcinogenic Potential	This product is not known to contain any components at concentrations above 0.1% which

rcinogenic Potential This product is not known to contain any components at concentrations above 0.1% which are considered carcinogenic by OSHA, IARC or NTP.

OSHA Hazard Classification is indicated by an "X" in the box adjacent to the hazard title. If no "X" is present, the product does not exhibit the hazard as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200).

OSHA Health Hazard Classification		OSHA Physical Hazard Classification					
Toxic	Sensitizer	Combustible Flammable Compressed Gas		Explosive Oxidizer Organic Peroxide		Pyrophoric Water-reactive Unstable	

SECTION 4. FIRST AID MEASURES

Take proper precautions to ensure your own health and safety before attempting rescue or providing first aid. For more specific information, refer to Exposure Controls and Personal Protection in Section 8 of this MSDS.

Inhalation		isorders under an	ent temperatures. This material icipated conditions of use. In c	
Eye Contact			. Flush eyes with cool, clean, le ds. Seek medical attention if ex	
Skin Contact	contact with produc Wipe off excess ma attention if tissue a contaminated cloth	aterial. Wash expo opears damaged o ing before reuse.	r quenching with large amounts eratures, remove contaminated osed skin with mild soap and wa or if pain or irritation persists. T Clean or discard contaminated cal attention immediately.	shoes and clothing. ater. Seek medical horoughly clean
Ingestion	directed to by a phy	/sician. Never giv icant amounts are	ed to by a physician. Do not giv e anything by mouth to a person swallowed or irritation or discon	n who is not fully
Notes to Physician	extensive incision,	debridement and s	erlying tissue, immediate treatm aline irrigation. Inadequate trea oms may be minimal.	
	pneumonitis hazaro and/or gastric lavag	 Induction of eme e. If patient is obt 	l presents a significant aspiratio esis is not recommended. Cons unded, protect the airway by cu / in a Trendelenburg and left lat	ider activated charcoal ffed endotracheal
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SECTION 5. FIRE FIGHTING MEASURES

NFPA Flammability Classification	NFPA Class-IIIB combustible material.			
Flash Point	Closed cup: 166°C (331°F).	Open cup: 190°C (374°F) (Clev	veland.).	
Lower Flammable Limit	No data.	Upper Flammable Limit	No data.	
Autoignition Temperature	Not available.			
Hazardous Combustion Products	Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons and oxides of sulfur and/or nitrogen.			
Special Properties	This material can burn but will not readily ignite. This material will release vapors when heated above the flash point temperature that can ignite when exposed to a source of ignition. In enclosed spaces, heated vapor can ignite with explosive force. Mists or sprays may burn at temperatures below the flash point.			
Extinguishing Media	Use dry chemical, foam, carb	on dioxide or water fog.		
Protection of Fire Fighters		ker gear including NIOSH-appro aratus to protect against potentia oxygen deficiencies.	· ·	

SECTION 6. ACCIDENTAL RELEASE MEASURES

Take proper precautions to ensure your own health and safety before attempting spill control or clean-up. For more specific information, refer to the Emergency Overview on Page 1, Exposure Controls and Personal Protection in Section 8 and Disposal Considerations in Section 13 of this MSDS.

Do not touch damaged containers or spilled material unless wearing appropriate protective equipment. Slipping hazard; do not walk through spilled material. Stop leak if you can do so without risk. For small spills, absorb or cover with dry earth, sand, or other inert non-combustible absorbent material and place into waste containers for later disposal. Contain large spills to maximize product recovery or disposal. Prevent entry into waterways or sewers. In urban area, cleanup spill as soon as possible. In natural environments, seek cleanup advice from specialists to minimize physical habitat damage. This material will float on water. Absorbent pads and similar materials can be used. Comply with all laws and regulations.

SECTION 7. HANDLING AND STORAGE

Handling

Keep containers closed and do not handle or store near heat, sparks, or any other potential ignition sources. Avoid contact with oxidizing agents. Never siphon by mouth. Avoid contact with eyes, skin, and clothing. Avoid contamination and extreme temperatures.

Empty containers may contain product residues that can ignite with explosive force. Drain and purge equipment, as necessary, to remove material residues. Follow proper entry procedures, including compliance with 29 CFR 1910.146 prior to entering confined spaces such as tanks or pits. Use appropriate respiratory protection when concentrations exceed any established occupational exposure level (See Section 8). Promptly remove contaminated clothing. Wash exposed skin thoroughly with soap and water after handling.

Do not pressurize, cut, weld, braze solder, drill, grind or expose containers to flames, sparks, heat or other potential ignition sources. Protect containers against physical damage. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues of this product.

Storage

Keep container tightly closed. Store in a cool, dry, well-ventilated area. Store only in approved containers. Do not store with strong oxidizing agents. Do not store at elevated temperatures. Avoid storing product in direct sunlight for extended periods of time. Storage area must meet OSHA requirements and applicable fire codes. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers or waste residues of this product.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits (see below). An eye wash station and safety shower should be located near the work-station.

Personal Protective Equipment Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to OSHA regulations. The following pictograms represent the minimum requirements for personal protective equipment. For certain operations, additional PPE may be required.



Eye Protection	Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. Wear goggles if splashing or spraying is anticipated. Wear goggles and face shield if material is heated above 125°F (51°C). Have suitable eye wash water available.
Hand Protection	None required for incidental contact. Use gloves constructed of chemical resistant materials such as heavy nitrile rubber if frequent or prolonged contact is expected. Use heat-protective gloves when handling product at elevated temperatures.
Body Protection	Use clean protective clothing if splashing or spraying conditions are present. Protective clothing may include long-sleeve outer garment, apron, or lab coat. If significant contact occurs, remove oil-contaminated clothing as soon as possible and promptly shower. Launder contaminated clothing before reuse or discard. Wear heat protective boots and protective clothing when handling material at elevated temperatures.
Respiratory Protection	The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used. Protection factors vary depending upon the type of respirator used. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134).
General Comments	Use good personal hygiene practices. Wash hands and other exposed skin areas with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities, or leaving work. DO NOT use gasoline, kerosene, solvents or harsh abrasives as skin cleaners. Since specific exposure standards/control limits have not been established for this product, the "Oil Mist, Mineral" exposure limits shown below are suggested as minimum control guidelines.

Occupational Exposure Guidelines

Substance	Applicable Workplace Exposure Levels
Oil Mist, Mineral	ACGIH (United States).
	TWA: 5 mg/m ³
	STEL: 10 mg/m ³
	OSHA (United States).
	TWA: 5 mg/m ³

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES (TYPICAL)

Physical State	Liquid.	Color	Clear to ligl amber.	ht	Odor	Mild petroleum odor
Specific Gravity	0.855 (Water = 1)	рН	Not applica	able.	Vapor Density	>1 (Air = 1)
Boiling Range	Not available.			Melting/ Point	Freezing	Not available.
Vapor Pressure	<0.1 kPa (<1 mm Hg)	(at 20°C)		Volatilit	У	28 g/l VOC (w/v)
Solubility in Water	Negligible solubility in	cold wate	r.	Viscosi (cSt @ /		15
Flash Point	Closed cup: 166°C (3	31°F). Op	en cup: 190°	°C (374°F)) (Cleveland.).	
Additional Properties	Gravity, ºAPI (ASTM I Density = 7.12 Lbs/ga Viscosity (ASTM D21	al. É		-		

SECTION 10. STABILITY AND REACTIVITY

Chemical Stability	Stable.	Hazardous Polymerization Not expected to occur.
Conditions to Avoid	Keep away from extreme he	eat, sparks, open flame, and strongly oxidizing conditions.
Materials Incompatibility	Strong oxidizers.	
Hazardous Decomposition Products	No additional hazardous de products identified in Sectio	composition products were identified other than the combustion n 5 of this MSDS.

SECTION 11. TOXICOLOGICAL INFORMATION

For other health-related information, refer to the Emergency Overview on Page 1 and the Hazards Identification in Section 3 of this MSDS.

Toxicity Data	Distillates, petroleum, solvent-refined light paraffinicORAL (LD50):Acute: >5000 mg/kg [Rat].DERMAL (LD50):Acute: >2000 mg/kg [Rabbit].
	Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested. Analyses conducted by method IP 346 indicate that the concentration of DMSO extractables in this mineral oil is below 3.0 weight percent.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity Analysis for ecological effects has not been conducted on this product. However, if spilled, this product and any contaminated soil or water may be harmful to human, animal, and aquatic life. Also, the coating action associated with petroleum and petroleum products can be harmful or fatal to aquatic life and waterfowl.

Environmental Fate An environmental fate analysis is not available for this specific product. Plants and animals may experience harmful or fatal effects when coated with petroleum products. Petroleum-based (mineral) lubricating oils normally will float on water. In stagnant or slow-flowing waterways, an oil layer can cover a large surface area. As a result, this oil layer might limit or eliminate natural atmospheric oxygen transport into the water. With time, if not removed, oxygen depletion in the waterway may be sufficient to cause a fish kill or create an anaerobic environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.

Conditions of use may cause this material to become a "hazardous waste", as defined by federal or state regulations. It is the responsibility of the user to determine if the material is a RCRA "hazardous waste" at the time of disposal. Transportation, treatment, storage and disposal of waste material must be conducted in accordance with RCRA regulations (see 40 CFR 260 through 40 CFR 271). State and/or local regulations may be more restrictive. Contact your regional US EPA office for guidance concerning case specific disposal issues.

SECTION 14. TRANSPORT INFORMATION

The shipping description below may not represent requirements for all modes of transportation, shipping methods or locations outside of the United States.

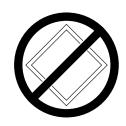
US DOT Status Not regulated by the U.S. Department of Transportation as a hazardous material.

Proper Shipping Name Not regulated.

Hazard Class Not regulated.

Reportable Quantity A Reportable Quantity (RQ) has not been established for this material.

Placard(s)



Emergency ResponseNot applicable.Guide No.Not applicable.

MARPOL III Status

Packing Group

UN/NA Number

Not a DOT "Marine Pollutant" per 49 CFR 171.8.

Not applicable.

Not regulated.

Oil: The product(s) represented by this MSDS is (are) regulated as "oil" under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater 42,000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

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SECTION 15. REGULATORY INFORMATION

TSCA Inventory	This product and/or its components are listed on the Toxic Substances Control Act (TSCA) inventory.
SARA 302/304 Emergency Planning and Notification	The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to Subparts 302 and 304 to submit emergency planning and notification information based on Threshold Planning Quantities (TPQs) and Reportable Quantities (RQs) for "Extremely Hazardous Substances" listed in 40 CFR 302.4 and 40 CFR 355. No components were identified.
SARA 311/312 Hazard Identification	The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to this subpart to submit aggregate information on chemicals by "Hazard Category" as defined in 40 CFR 370.2. This material would be classified under the following hazard categories: No SARA 311/312 hazard categories identified.
SARA 313 Toxic Chemical Notification and Release Reporting	This product contains the following components in concentrations above <i>de minimis</i> levels that are listed as toxic chemicals in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA: No components were identified.
CERCLA	The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center concerning release of quantities of "hazardous substances" equal to or greater than the reportable quantities (RQ's) listed in 40 CFR 302.4. As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically designated in 40 CFR 302.4. This product or refinery stream is not known to contain chemical substances subject to this statute. However, it is recommended that you contact state and local authorities to determine if there are any other reporting requirements in the event of a spill.
Clean Water Act (CWA)	This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.
California Proposition 65	This material may contain the following components which are known to the State of California to cause cancer, birth defects or other reproductive harm, and may be subject to the requirements of California Proposition 65 (CA Health & Safety Code Section 25249.5): Toluene: 0.0026%
New Jersey Right-to-Know Label	Petroleum Oil
Additional Remarks	Federal Hazardous Substances Act, related statutes, and Consumer Product Safety Commission regulations, as defined by 16 CFR 1500.14(b)(3) and 1500.83(a)(13): This product contains "Petroleum Distillates" which may require special labeling if distributed in a manner intended or packaged in a form suitable for use in the household or by children. Precautionary label dialogue should display the following: DANGER: Contains Petroleum Distillates! Harmful or fatal if swallowed! Call Physician Immediately. KEEP OUT OF REACH OF CHILDREN!

SECTION 16. OTHER INFORMATION

Refer to the top of Page 1 for the HMIS and NFPA Hazard Ratings for this product.

REVISION INFORMATION		
Version Number	1.3	
Revision Date	9/15/2	

Revision Date 9/15/2009 ABBREVIATIONS

MSDS No.	627003001

AP: Approximately NA: Not Applicable EQ: Equal

ND: No Data

>: Greater Than

NE: Not Established

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

IARC: International Agency for Research on Cancer

NIOSH: National Institute of Occupational Safety and Health

NPCA: National Paint and Coating Manufacturers Association

EPA: US Environmental Protection Agency

HMIS: Hazardous Materials Information System

OSHA: Occupational Safety and Health Administration

NTP: National Toxicology Program

NFPA: National Fire Protection Association

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***** END OF MSDS *****

<: Less Than