SAFETY DATA SHEET
CITGEAR® Synthetic HT 680

Section 1. Identification

GHS product identifier : CITGEAR® Synthetic HT 680
Synonyms : Synthetic lubricant; Gear oil; CITGO® Material Code: 632579001
Code : 632579001
MSDS # : 632579001

Supplier's details : CITGO Petroleum Corporation
P.O. Box 4689
Houston, TX 77210
sdsvend@citgo.com

Emergency telephone number (with hours of operation) : Technical Contact: (800) 248-4684
Medical Emergency: (832) 486-4700
CHEMTREC Emergency: (800) 424-9300
(United States Only)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture : CARCINOGENICITY - Category 1B
AQUATIC HAZARD (LONG-TERM) - Category 4

GHS label elements
Hazard pictograms : 

Signal word : Danger
Hazard statements : May cause cancer. May cause long lasting harmful effects to aquatic life.

Precautionary statements
Prevention : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Avoid release to the environment.
Response : IF exposed or concerned: Get medical attention.
Storage : Store locked up.
Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazard not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of identification : Synthetic lubricant; Gear oil; CITGO® Material Code: 632579001

CAS number/other identifiers

Date of issue/Date of revision : 12/17/2018
Date of previous issue : No previous validation
Version : 1
Section 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated</td>
<td>≥50 - ≤75</td>
<td>68037-01-4</td>
</tr>
<tr>
<td>Distillates (petroleum), catalytic reformer fractionator residue, low-boiling</td>
<td>≤0.3</td>
<td>68477-31-6</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to process variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: No known significant effects or critical hazards.
Inhalation: No known significant effects or critical hazards.
Skin contact: No known significant effects or critical hazards.
Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: No specific data.
Inhalation: No specific data.
Skin contact: No specific data.
Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments: Treat symptomatically and supportively.
Section 4. First aid measures

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

 Unsuitable extinguishing media: None known.

Specific hazards arising from the chemical: In a fire or if heated, a pressure increase will occur and the container may burst. This material may cause long lasting harmful effects to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products: Decomposition products may include the following materials: carbon dioxide carbon monoxide phosphorus oxides

Special protective actions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Section 6. Accidental release measures

Large spill
Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures
Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene
Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities
Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits
Distillates (petroleum), catalytic reformer fractionator residue, low-boiling ACGIH TLV (United States).
TWA: 100 ppm 8 hours.
OSHA PEL (United States).
TWA: 500 ppm 8 hours.

Appropriate engineering controls
If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls
Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection
Hand protection : Avoid skin contact with liquid. Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Leather gloves are not protective for liquid contact.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.

Respiratory protection : Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance
Physical state : Liquid.

Color : Clear to light amber.

Odor : Mild.

pH : Not available.

Boiling point : Not available.

Flash point : Open cup: 300°C (572°F) [Cleveland.]

Evaporation rate : <1 (butyl acetate = 1)

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : <0.013 kPa (<0.1 mm Hg) [room temperature]

Vapor density : >1 [Air = 1]

Relative density : 0.87

Density lbs/gal : Estimated 7.25 lbs/gal

Density gm/cm³ : Not available.

Gravity, °API : Estimated 31 @ 60 F

Solubility : Insoluble in the following materials: cold water.

Flow time (ISO 2431) : Not available.

Viscosity : Kinematic (room temperature): 6.34 cm²/s (634 cSt)

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Section 10. Stability and reactivity

Reactivity  : Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).

Chemical stability  : The product is stable.

Possibility of hazardous reactions  : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid  : No specific data.

Incompatible materials  : No specific data.

Hazardous decomposition products  : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;2000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt;2000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td>Distillates (petroleum), catalytic reformer fractionator residue, low-boiling</td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>2551 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>2551 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Conclusion/Summary  : Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated: Practically non-irritating to eyes. Practically non-irritating to the skin. bis(tridecyl) adipate: Practically non-irritating to eyes and to the skin. Practically non-toxic by inhalation (LC50 >5mg/L) in rats.

Irritation/Corrosion
Not available.

Skin  : No additional information.
Eyes  : No additional information.
Respiratory  : No additional information.

Sensitization
Not available.

Skin  : No additional information.
Respiratory  : No additional information.

Mutagenicity
Not available.

Conclusion/Summary  : No additional information.

Carcinogenicity
Not available.

Conclusion/Summary  : No additional information.

Reproductive toxicity
Not available.

Conclusion/Summary  : No additional information.
Section 11. Toxicological information

Teratogenicity
Not available.

Conclusion/Summary : No additional information.

Specific target organ toxicity (single exposure)
Not available.

Specific target organ toxicity (repeated exposure)
Not available.

Aspiration hazard
Not available.

Information on the likely routes of exposure
Routes of entry anticipated: Dermal.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure
Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure
Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects
Not available.

General : No known significant effects or critical hazards.
Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.
Section 12. Ecological information

**Toxicity**

Not available.

**Conclusion/Summary**: Not available.

**Persistence and degradability**

**Conclusion/Summary**: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene): This product is unlikely to biodegrade at a significant rate.

**Bioaccumulative potential**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated</td>
<td>&gt;6.5</td>
<td>-</td>
<td>high</td>
</tr>
</tbody>
</table>

**Mobility in soil**

**Soil/water partition coefficient (K<sub>oc</sub>)**: Not available.

**Other adverse effects**: No known significant effects or critical hazards.

Section 13. Disposal considerations

**Disposal methods**: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>Not regulated.</td>
<td>Not available.</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>-</td>
<td>Not available.</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>-</td>
<td>Not available.</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
</tr>
</tbody>
</table>
Section 14. Transport information

**Special precautions for user**: Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and the IBC Code: Not available.

Section 15. Regulatory information

**U.S. Federal regulations**

<table>
<thead>
<tr>
<th>Is listed?</th>
<th>Massachusetts</th>
<th>New York</th>
<th>New Jersey</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>None of the components are listed.</td>
<td>The following components are listed: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)</td>
<td>None of the components are listed.</td>
<td>The following components are listed: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)</td>
<td></td>
</tr>
</tbody>
</table>

This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

**SARA 302/304**

### Composition/information on ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>EHS</th>
<th>SARA 302 TPQ (lbs)</th>
<th>SARA 304 RQ (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>aniline</td>
<td>&lt;0.001</td>
<td>Yes.</td>
<td>1000</td>
<td>5000</td>
</tr>
</tbody>
</table>

**SARA 304 RQ**

1805665274.8 lbs / 819772034.8 kg [248920529.4 gal / 942266706.6 L]

**SARA 311/312**

### Classification

CARCINOGENICITY - Category 1B

### Composition/information on ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillates (petroleum), catalytic reformer fractionator residue, low-boiling</td>
<td>≤0.3</td>
<td>CARCINOGENICITY - Category 1B</td>
</tr>
</tbody>
</table>

**State regulations**

- **Massachusetts**: None of the components are listed.
- **New York**: The following components are listed: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)
- **New Jersey**: None of the components are listed.
- **Pennsylvania**: The following components are listed: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)

**California Prop. 65 Clear and Reasonable Warnings (2018)**

⚠️ **WARNING**: This product can expose you to chemicals including Naphthalene, Aniline, 2-Naphthylamine, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

**International regulations**

**Inventory list**

- **United States**: Not determined.
- **Australia**: Not determined.
- **Canada**: All components are listed or exempted.
- **China**: All components are listed or exempted.
- **Europe**: Not determined.

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Section 15. Regulatory information

Japan  :  Japan inventory (ENCS): Not determined.
        :  Japan inventory (ISHL): Not determined.

Malaysia  :  Not determined.

New Zealand  :  All components are listed or exempted.

Philippines  :  All components are listed or exempted.

Republic of Korea  :  All components are listed or exempted.

Taiwan  :  All components are listed or exempted.

Turkey  :  Not determined.

Thailand  :  Not determined.

Viet Nam  :  Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)

Flammability

Health

Instability/Reactivity

Special

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>CARCINOGENICITY - Category 1B</td>
<td>Calculation method</td>
</tr>
<tr>
<td>AQUATIC HAZARD (LONG-TERM) - Category 4</td>
<td>Calculation method</td>
</tr>
</tbody>
</table>

History

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Version  :  1

Key to abbreviations

ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
UN = United Nations

References

✓ Indicates information that has changed from previously issued version.

Notice to reader
Section 16. Other information

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