Section 1. Identification

GHS product identifier : CITGO CITGEAR® Synthetic EP 68
Synonyms : Synthetic lubricant
Code : 632581001
MSDS # : 632581001

Supplier's details : CITGO Petroleum Corporation
P.O. Box 4689
Houston, TX 77210
sdsvend@citgo.com

Emergency telephone number (with hours of operation) : Technical Contact: (800) 248-4684
Medical Emergency: (832) 486-4700
CHEMTREC Emergency: (800) 424-9300
(United States Only)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN SENSITIZATION - Category 1
AQUATIC HAZARD (LONG-TERM) - Category 4

GHS label elements

Hazard pictograms :

Signal word : Warning

Hazard statements : May cause an allergic skin reaction.
May cause long lasting harmful effects to aquatic life.

Precautionary statements
Prevention : Wear protective gloves. Avoid release to the environment. Avoid breathing vapor. Contaminated work clothing must not be allowed out of the workplace.

Response : IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention.

Storage : Not applicable.
Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazard not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of identification : Synthetic lubricant

CAS number : Not applicable.
Section 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated</td>
<td>≥50 - ≤75</td>
<td>68037-01-4</td>
</tr>
<tr>
<td>1-Decene, tetramer, mixed with 1-decene trimer, hydrogenated</td>
<td>≥25 - ≤50</td>
<td>68649-12-7</td>
</tr>
<tr>
<td>Amines, C12-14-tert-alkyl</td>
<td>≤0.3</td>
<td>68955-53-3</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to process variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

**Eye contact**: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

**Inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Skin contact**: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

**Ingestion**: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

**Potential acute health effects**

**Eye contact**: No known significant effects or critical hazards.

**Inhalation**: No known significant effects or critical hazards.

**Skin contact**: May cause an allergic skin reaction.

**Ingestion**: No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

**Eye contact**: No specific data.

**Inhalation**: No specific data.

**Skin contact**: Adverse symptoms may include the following: irritation, redness.

**Ingestion**: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

**Notes to physician**: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments**: Treat symptomatically and supportively.
Section 4. First aid measures

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: None known.

Specific hazards arising from the chemical: In a fire or if heated, a pressure increase will occur and the container may burst. This material may cause long lasting harmful effects to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products: Decomposition products may include the following materials:
- carbon dioxide
- carbon monoxide

Special protective actions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Environmental precautions

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Methods and materials for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>None</td>
<td></td>
</tr>
</tbody>
</table>

Appropriate engineering controls: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection: Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.

None.
Section 8. Exposure controls/personal protection

**Hand protection**: Avoid skin contact with liquid. Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Leather gloves are not protective for liquid contact.

**Body protection**: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection**: Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.

**Respiratory protection**: Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard that is suitable for the known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

**Appearance**

- **Physical state**: Liquid.
- **Color**: Clear to light amber.
- **Odor**: Mild.
- **PH**: Not available.
- **Boiling point**: Not available.
- **Flash point**: Open cup: 232°C (449.6°F) [Cleveland.]
- **Evaporation rate**: <1 (butyl acetate = 1)
- **Lower and upper explosive (flammable) limits**: Not available.
- **Vapor pressure**: <0.013 kPa (<0.1 mm Hg) [room temperature]
- **Vapor density**: >1 [Air = 1]
- **Relative density**: 0.85
- **Density lbs/gal**: Estimated 7.09 lbs/gal
- **Density gm/cm³**: Not available.
- **Gravity, °API**: Estimated 35 @ 60 F
- **Solubility**: Insoluble in the following materials: cold water.
- **Flow time (ISO 2431)**: Not available.
- **Viscosity**: Kinematic (40°C (104°F)): 0.68 cm²/s (68 cSt)
- **Viscosity SUS**: Estimated 315 SUS @104 F

Section 10. Stability and reactivity

**Reactivity**: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).

**Chemical stability**: The product is stable.

**Possibility of hazardous reactions**: Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid**: No specific data.
Section 10. Stability and reactivity

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;2000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt;2000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td>Amines, C12-14-tert-alkyl</td>
<td>LC50 Inhalation Gas.</td>
<td>Rat</td>
<td>157 ppm</td>
<td>4 hours</td>
</tr>
<tr>
<td></td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>1120 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Dermal</td>
<td>Rabitt</td>
<td>251 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>300 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Conclusion/Summary : Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated: Practically non-irritating to eyes. Practically non-irritating to the skin. bis(tridecyl) adipate: Practically non-irritating to eyes and to the skin. Practically non-toxic by inhalation (LC$_{50} >5$mg/L) in rats.

Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amines, C12-14-tert-alkyl</td>
<td>Eyes - Severe irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>0.1 Mililiters</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Severe irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>0.5 Mililiters</td>
<td>-</td>
</tr>
</tbody>
</table>

Skin : No additional information.
Eyes : No additional information.
Respiratory : No additional information.

Sensitization

Not available.

Skin : No additional information.
Respiratory : No additional information.

Mutagenicity

Not available.

Conclusion/Summary : No additional information.

Carcinogenicity

Not available.

Conclusion/Summary : No additional information.

Reproductive toxicity

Not available.

Conclusion/Summary : No additional information.

Teratogenicity

Not available.

Conclusion/Summary : No additional information.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.
Section 11. Toxicological information

**Aspiration hazard**
Not available.

Information on the likely routes of exposure

**Potential acute health effects**

- **Eye contact**: No known significant effects or critical hazards.
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: May cause an allergic skin reaction.
- **Ingestion**: No known significant effects or critical hazards.

**Symptoms related to the physical, chemical and toxicological characteristics**

- **Eye contact**: No specific data.
- **Inhalation**: No specific data.
- **Skin contact**: Adverse symptoms may include the following:
  - irritation
  - redness
- **Ingestion**: No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.

**Long term exposure**

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.

**Potential chronic health effects**

Not available.

- **General**: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- **Carcinogenicity**: No known significant effects or critical hazards.
- **Mutagenicity**: No known significant effects or critical hazards.
- **Teratogenicity**: No known significant effects or critical hazards.
- **Developmental effects**: No known significant effects or critical hazards.
- **Fertility effects**: No known significant effects or critical hazards.

Section 12. Ecological information

**Toxicity**
Not available.

**Conclusion/Summary**
Not available.

**Persistence and degradability**

**Conclusion/Summary**: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene): This product is unlikely to biodegrade at a significant rate.
Section 12. Ecological information

**Bioaccumulative potential**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated 1-Decene, tetramer, mixed with 1-decene trimer, hydrogenated Amines, C12-14-tert-alkyl</td>
<td>&gt;6.5</td>
<td>-</td>
<td>high</td>
</tr>
<tr>
<td></td>
<td>5</td>
<td>-</td>
<td>high</td>
</tr>
<tr>
<td></td>
<td>2.9</td>
<td>-</td>
<td>low</td>
</tr>
</tbody>
</table>

**Mobility in soil**

| Soil/water partition coefficient (K<sub>oc</sub>) | Not available. |

**Other adverse effects**

No known significant effects or critical hazards.

Section 13. Disposal considerations

**Disposal methods**

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
</tr>
</tbody>
</table>

**Special precautions for user**

Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and the IBC Code: Not available.
Section 15. Regulatory information

U.S. Federal regulations
- **United States inventory (TSCA 8b)**: All components are listed or exempted.
- **Clean Water Act (CWA) 311**: Phosphoric acid, solution
  This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

SARA 302/304
- **Composition/information on ingredients**
  - **Composition/information on ingredients**
  - **SARA 304 RQ**: Not applicable.

SARA 311/312
- **Classification**: SKIN SENSITIZATION - Category 1

Composition/information on ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amines, C12-14-tert-alkyl</td>
<td>≤0.3</td>
<td>FLAMMABLE LIQUIDS - Category 4</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACUTE TOXICITY (oral) - Category 4</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACUTE TOXICITY (dermal) - Category 3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACUTE TOXICITY (inhalation) - Category 2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>SKIN IRRITATION - Category 2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>EYE IRRITATION - Category 2A</td>
</tr>
<tr>
<td></td>
<td></td>
<td>SKIN SENSITIZATION - Category 1A</td>
</tr>
</tbody>
</table>

State regulations
- **Massachusetts**: None of the components are listed.
- **New York**: The following components are listed: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)
- **New Jersey**: None of the components are listed.
- **Pennsylvania**: The following components are listed: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)

California Prop. 65 - Clear and Reasonable Warnings (2018)

⚠️ **WARNING**: This product can expose you to Ethyl acrylate, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>Cancer</th>
<th>Reproductive</th>
<th>No significant risk level</th>
<th>Maximum acceptable dosage level</th>
</tr>
</thead>
<tbody>
<tr>
<td>ethyl acrylate</td>
<td>&lt;0.001</td>
<td>Yes.</td>
<td>No.</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

International regulations
- **WHMIS (Canada)**: Not controlled under WHMIS (Canada).

Inventory list
- **United States**: All components are listed or exempted.
- **Australia**: Not determined.
- **Canada**: All components are listed or exempted.
- **China**: All components are listed or exempted.
- **Europe**: Not determined.
- **Japan**: Japan inventory (ENCS): All components are listed or exempted. Japan inventory (ISHL): Not determined.
- **Malaysia**: Not determined.
- **New Zealand**: All components are listed or exempted.
- **Philippines**: All components are listed or exempted.
- **Republic of Korea**: All components are listed or exempted.
Section 15. Regulatory information

Taiwan : Not determined.
Turkey : Not determined.
Thailand : Not determined.
Viet Nam : Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)

Flammability
Health 1 0
Instability/Reactivity
Special

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Procedure used to derive the classification

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>SKIN SENSITIZATION - Category 1</td>
<td>Calculation method</td>
</tr>
<tr>
<td>AQUATIC HAZARD (LONG-TERM) - Category 4</td>
<td>Calculation method</td>
</tr>
</tbody>
</table>

History
Date of printing : 4/25/2018
Date of issue/Date of revision : 4/13/2018
Date of previous issue : No previous validation
Version : 1

Key to abbreviations
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
UN = United Nations

References
Not available.

Indicates information that has changed from previously issued version.

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