



CITGO RUST-O-LENE® ST

Date 03/18

DESCRIPTION: CITGO Rust-O-Lene ST is a rust preventative oil formulated with highly effective rust inhibitors, a high flash solvent and high quality base oils. It provides a protective film after solvent evaporation and is designed for short term protection of metal parts during manufacturing and storage indoors.

- FEATURES:**
- May be applied by dipping, spraying or brushing
 - Excellent water displacement properties
 - Excellent metal wetting properties
 - High quality base oil and high flash point solvent carrier

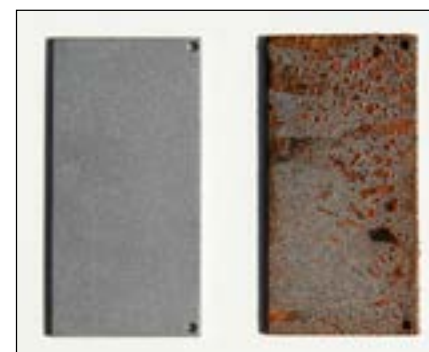


- BENEFITS:**
- Effective application on any part configuration
 - Protects parts after machining with aqueous cutting fluids
 - Provides a high degree of prevention of fingerprint or perspiration acid corrosion
 - Forms a protective film after solvent evaporation

APPLICATIONS: CITGO Rust-O-Lene ST is used for rust protection of semi-finished or finished metal parts and assemblies where temporary or in transit protection is required.

Material Compatibility

	Recommended	Highly Recommended
P - Steels	[Color gradient from blue to yellow]	
M - Stainless Steel	[Color gradient from yellow to red]	
K - Cast Iron	[Color gradient from red to green]	
N - Non-ferrous	[Color gradient from green to blue]	



Protected Metal Unprotected Metal

TYPICAL PROPERTIES - CITGO RUST-O-LENE® ST

Material Code	639461001
Gravity, ASTM D4052, °API	41.6
Solvent Present	Yes
Flash Point, COC, ASTM D92, °F (°C)	160 (72)
Viscosity, ASTM D445, cSt at 40°C	3
ASTM D2161, SUS at 100°F	36
Rust Protection, Humidity Cabinet (hours)	1300

NOTE: CITGO RUST-O-LENE ST cannot be sold in the California South Coast Air Quality Management District (SCAQMD) due to the VOC level from the solvent.

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