



CITGO® Rust-O-Lene® ST

OVERVIEW



- A rust-preventive oil formulated with highly effective rust inhibitors, a high-flash solvent and high-quality base oils.
- Provides a protective film after solvent evaporation and is designed for short-term protection of metal parts during manufacturing and storage indoors.

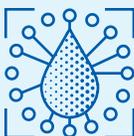
FEATURES & BENEFITS



- May be applied by dipping, spraying, or brushing
- Excellent water displacement properties.
- Excellent metal wetting.
- Contains high-quality base oil and a high flash point solvent carrier.
- Effective application on any part configuration.
- Protects parts after machining with aqueous cutting fluids.
- Highly effective for prevention of acid corrosion by fingerprints and perspiration.
- Forms a protective film after solvent evaporation.



APPLICATIONS



- Recommended for rust protection of semi-finished or finished metal parts and assemblies where protection is required either temporarily or in transit.

Material Compatibility

	Recommended	Highly Recommended
P - Steels	Recommended	
M - Stainless Steel	Recommended	
K - Cast Iron	Recommended	
N - Non-ferrous	Recommended	



Protected Metal

Unprotected Metal

PROPERTIES**Typical Properties for CITGO Rust-O-Lene ST:**

Material Code	639461001
Gravity, ASTM D4052, °API	41.6
Solvent Present	Yes
Flash Point, COC, ASTM D92, °F (°C)	160 (72)
Viscosity, ASTM D445, cSt at 40°C	3
ASTM D2161, SUS at 100°F	36
Rust Protection, Humidity Cabinet (hours)	1300

NOTE: CITGO Rust-O-Lene ST cannot be sold in the California South Coast Air Quality Management District (SCAQMD) due to the VOC level from the solvent.

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