



CITGO PACEMAKER® HV OILS

Date 04/18

DESCRIPTION: CITGO Pacemaker HV Oils are high quality, high boiling range, low vapor pressure, petroleum fluids. These oils are designed especially for use in high vacuum, vacuum pump applications where a mineral-type high quality oil is required.

QUALITIES: CITGO Pacemaker HV Oils have high initial boiling points and low vapor pressures. They are produced with special processes and quality assurance procedures to help ensure excellent vacuum pump performance.

These products have inherently high oxidation resistance, thermal stability and low chemical reactivity.

Special product handling assures very low moisture and volatiles contamination which could adversely affect vapor pressure characteristics. Care should be taken to keep containers of CITGO Pacemaker HV Oils tightly sealed and stored in areas that do not have wide variations in temperature.

APPLICATIONS: CITGO Pacemaker HV-39 is designed for direct drive vacuum pumps such as WELCH, YELLOW JACKET, PRECISION, LEYBOLD-HERAEUS, EDWARDS and ALCATEL where lower viscosity vacuum pump oil is required to prevent heat build-up, provide high ultimate vacuum, and handle high vacuum pump speeds.

Pacemaker HV-68 is designed for belt driven vacuum pumps such as WELCH and CENCO.

TYPICAL PROPERTIES:

CITGO PACEMAKER® HV OILS

Grade	HV-39	HV-68
Material Code	634104001	634105001
Gravity, ASTM D4052, °API	31.7	32.3
Density, lb/gal at 60°F	7.22	7.2
Flash Point, COC, ASTM D92, °F (°C)	435 (224)	465 (241)
Viscosity, ASTM D445, cSt at 40°C	42	67.7
cSt at 100°C	6.4	9.2
ASTM D2161, SUS at 100°F	218	338
SUS at 210°F	47	54
Viscosity Index, ASTM D2270	101	113
Pour Point, ASTM D97, °F (°C), Max.	+5 (-15)	0 (-18)
Color, ASTM D1500	L0.5	L0.5
Neutralization No., ASTM D974, mg KOH/ml	<0.05	<0.05
Copper Corrosion, ASTM D130, 3 hours at 100°C	1A	1A
Carbon Residue, ASTM D4530, wt, %	<0.01	<0.02
Vapor Pressure, ASTM D5190, Torr. @ 100°F (37°C)	0.00025	0.00065

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