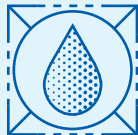




# CITGO<sup>®</sup> Ice Machine Oil 68

## OVERVIEW



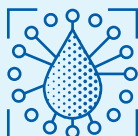
- A highly refined, pour point depressed, paraffinic oil developed for complete lubrication of ammonia compressors in industrial refrigeration systems.

## FEATURES & BENEFITS



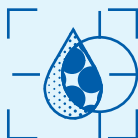
- Demulsibility properties provide quick and complete separation of lubricant from water or refrigerant.
- Foam-inhibited with non-silicon additive.
- Helps protect against formation of harmful deposits on exhaust ports and other compressor parts.
- Protects bearings and other metal surfaces from corrosion.
- Minimizes sludge formation and varnish build-up.

## APPLICATIONS



- Designed for the complete lubrication of industrial evaporating ice machines and the crankcases, cylinders, and bearings of refrigeration compressors using ammonia refrigerant.
- Meets requirements of Frick Co. Refrigeration Oil #3.
- Also recommended for general oiling of bearings, open chains, and linkages operating under conditions of mild unit loading and mild temperatures and humidity, where an additized oil is not required.

## PROPERTIES



### Typical Properties for CITGO Ice Machine Oil 68:

Material Code	637131001
Gravity, ASTM D4052, °API	31.0
Flash Point, ASTM D92, °F (°C)	425 (218)
Viscosity, ASTM D2161, SUS at 100°F	350
Viscosity, ASTM D445, cSt at 40°C	68
Pour Point, ASTM D97, °F (°C)	-30 (-34)
Color ASTM D1500	2.0

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