

Date 10/2023

CITGO Naphthol Spirits 66/3 is an aliphatic, low-aromatic solvent consisting primarily of C9-C11 saturated hydrocarbons. It is hydrotreated to reduce aromatics and olefins. It meets Rule 66/3 requirements and ASTM D-235 Specification for Type IV, Class C, Low Dry Point, Low Aromatic Mineral Spirits. See the Safety Data Sheet for safety and regulatory information.

| Property Description | Units | Specification | Typical Property | ASTM Method |
|-----------------------------|---------|---------------|------------------|---------------|
| | | | | |
| ANILINE POINT | DEGF | 165 MAX | 152 | D611 |
| API GRAVITY (60/60 F) | DEG API | | 50 | D287 OR D4052 |
| APPEARANCE | | | CLEAR | |
| AROMATIC CONTENT | VOL % | 1.0 MAX | <0.1 | D3257 |
| BENZENE CONTENT | VOL % | | <0.005 | GC-VUV |
| BROMINE NUMBER | | 0.1 MAX | <0.05 | D1159 |
| COLOR, SAYBOLT | | +28 MIN | +30 | D156 |
| CORROSION, 3 HRS @ 212 F | | 1 (B) MAX | 1 (A) | D130 |
| DENSITY @ 60 F (15.6 C) | LB/GAL | | 6.49 | D287 (CALC'D) |
| DISTILLATION, IBP | DEGF | 300 MIN | 318 | D86 |
| DISTILLATION, 50% | DEGF | 345 MAX | 332 | D86 |
| DISTILLATION, DP | DEGF | 360 MAX | 356 | D86 |
| DOCTOR TEST | | NEGATIVE | PASS | D235 |
| FLASH POINT (TCC) | DEGF | 102 MIN | 108 | D56 |
| KAURI-BUTANOL VALUE (KB) | | | 33 | D1133 |
| REFR. INDEX (TYPICAL @ 25C) | | | 1.4262 | D1218 |
| SPECIFIC GRAVITY (60/60 F) | | 0.785 MAX | 0.78 | D287 (CALC'D) |
| SULFUR CONTENT | PPM | 5 MAX | <1 | D5453 |
| WATER | PPM | | 50 | D6304 |
| | | | | |





Limitations of Warranty & Liability

Seller warrants its product will meet the specifications listed herein and it has good title to the product, free and clear of all liens and security interests; SELLER MAKES NO OTHER WARRANTY, WHETHER EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. Buyer or user accepts liability for determining if the product is suitable for Buyer's or user's intended use. Any recommendation as to use made by Seller is done so at Buyer's or user's risk.

Buyer shall assume all risk and liability for and shall defend, indemnify, and hold Seller harmless from and against all claims, liabilities, costs, and expenses arising from or connected with the possession, transportation, handling, unloading, storage, processing or use of the product alone or in combination with other substances. Buyer's exclusive remedy and Seller's exclusive liability for damages under contract, tort, strict liability, negligence, or otherwise, shall be limited at Seller's option to the refund of the purchase price or the replacement of the product. In no event shall Seller be liable for incidental, indirect, special, or consequential damages.

Buyer acknowledges receipt of a Material Safety Data Sheet for the product and that the product may require special handling, storage, transportation, treatment or use to comply with applicable safety and environmental standards and will take all necessary action to comply therewith. Buyer further agrees to properly label the product if it is repackaged or resold and pass on all safety information and hazard warnings to its employees, purchasers, and users and their employees.